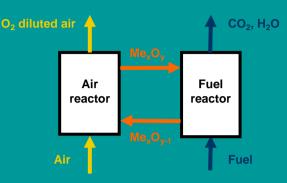
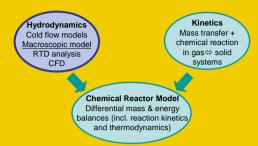
# Chemical Looping Combustion of Natural Gas with CO<sub>2</sub> Capture: Macroscopic Fluid Dynamics Analysis

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# Chemical Looping Combustion



# **Modeling strategy**



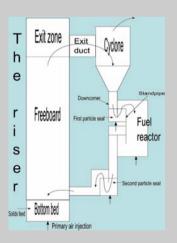
# **Model structure**

# Circulating Fluidized Bed CLC test rig

Cold flow laboratory unit



## Discrete modeling zones



# **Future work**

## Fluid dynamics

- Data from the cold flow unit:
- Pressure drop
- Solids circulation rates
- Distribution of solids

## Later also RTD experiments:

- Mean residence time
- Residence time distribution

#### **Kinetics**

Kinetic experimen
Kinetic models

#### **Reactor Model**

Fast fluidization &

Dubbling huidization

- Mass & heat balances
- Mass & Heat |



1.5

0.5

00

5000 10000 15000

(a) u<sub>0</sub> = 4.2 m/s, G<sub>2</sub> = 59 kg/(m<sup>2</sup> s)

> 10000 ue [Pa]

> > 0.65

15000

Flux vs. mass distribut

0.7 M<sub>riser</sub> / M 0.75

5000

2

1.5

Å 0.5

0

50

Is flux, G<sub>a</sub> [kg/m<sup>2</sup>s]

10

E

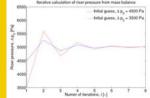
#### Model properties

- Implemented in MATLAB
- Flexible object oriented

## Model input

#### • geometry of the unit

- · gas and particle properties
- operational parameters



# Modeling results

#### Iterative calculation

- pressure balance
- mass balance
- correlations for  $\Delta p$

### **Pressure profile**

- 2 fluidization velocities
- 105 kg total bed mass

## **Operational map**

- Independent variables
- gas velocity riser
- total mass of solids

Dependent variables • solids flux

mass distribution



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